Work Order ID 94389

94389

December-12-12 10:55:52 AM

Item ID:	D206-817-011	Accept	*N900040100*	Setup Start	*NS1*

Item ID: D206-817-011   Accept   *N900040100*   Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Screw-In Windshield, LH/RH

Start Date: 12/12/12   **Start Qty:** 12.00   *12*   **Cust Item ID:**
Required Date: 12/12/12   **Req'd Qty:** 12.00   *12*   **Customer:**
Reference: rework - NCR12-2127

Run   Start ***NR1***

Approvals: **Process Plan:** _____   **Date:** _____   **Tooling:** _____   **Date:** _____   Stop ***NR2***
           QC: _____   **Date:** _____   **SPC (Y/N):** _____   **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
IIN-D206-817	C								
100 *100* DC Document Control	DOCUMENT CONTROL **Memo** Photocopy bluefile & type labels per PPP D206-817-011 CHG002	0.00 0.00	(DAS 16 9-89) 12/12/17						MLJ 12-12-17 (12)
110 *110* Packaging Packaging	Pick Kit **Memo** PULL FROM STOCK: 91402 12 X D206-817-011 B94102	0.00 0.00							12·12·12
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness **Memo** CHRIS P TO INSPECT ALL PARTS OF ALL KITS B94102	0.00 0.00							CP 12/12/12

| Item ID: | D206-817-011 | | Accept | ***N9000040100*** | Setup | Start | ***NS1*** |

Item ID: D206-817-011   Accept   ***N9000040100***   Setup   Start   ***NS1***

Revision ID: Stop   ***NS2***

Item Name: Screw-In Windshield, LH/RH

Start Date: 12/12/12   **Start Qty:** 12.00   ***12***   **Cust Item ID:**

Required Date: 12/12/12   **Req'd Qty:** 12.00   ***12***   **Customer:**

Reference: rework - NCR12-2127

Run   Start   ***NR1***

Approvals: **Process Plan:** _____   **Date:** _____   **Tooling:** _____   **Date:** _____   Stop   ***NR2***

QC: _____   **Date:** _____   **SPC (Y/N):** _____   **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
121 ***121*** HandFinish Hand Finishing		0.00							
	Memo PARTS REMOVED FROM KITS BY CHRIS : BUFF OUT PART MARKING AND RE-ALODINE. RE-IDENTIFY WITH CORRECT P/N	0.00		DAS 15 9-89 12-12-12	1	Ø	LH 12-12-12		
122 ***122*** Eng Engineering		0.00		DAS 12 9-89	12/12/14				
	Memo ENGINEERING APPROVAL FOR P/N'S	0.00							
123 ***123*** Packaging Packaging		0.00				CX 12/12/14	12		
	Memo RE-BAG PARTS USING ORIGINAL B/NS AND RETURN PARTS TO KITS	0.00							

Qty +1 D4543-1 B 91471 add in Due to
having too many -2 12/12/14

Item ID:	D206-817-011		Accept	***N9000401OO***	**Setup Start** ***NS1***
Revision ID:					**Stop** ***NS2***
Item Name:	Screw-In Windshield, LH/RH				

Start Date:	12/12/12	**Start Qty:** 12.00	***12***	**Cust Item ID:**	
Required Date: 12/12/12		**Req'd Qty:** 12.00	***12***	**Customer:**	
Reference:	rework - NCR12-2127				

Approvals: Process Plan: _____   Date: _____   Tooling: _____   Date: _____   **Run Start *NR1***

QC: _____   Date: _____   SPC (Y/N): _____   Date: _____   **Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
124 ***124*** QC Quality Control	QC4- 100% Inspect kits for completeness	0.00							
	Memo RE-INSPECT ALL KITS	0.00						_____	
130 ***130*** Packaging Packaging	Packaging	0.00							
	Memo REPACKAGE PER PPP SUING NEW B/N Identify and pack for shipping as per PPP D206-817-011 Location: 119 PPP Rev:_____	0.00							
140 ***140*** QC Quality Control	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00							

Handwritten annotations: "DAS 16 9-89" stamp, "12/12/17" dates, "DAS 20 9-89" stamp, "MF 12-12-17"

Picklist Print

December-12-12 10:55:51 AM

Work Order ID:	94389			
Parent Item:	D206-817-011	**Start Date:** 12/12/12	**Required Date:** 12/12/12
Parent Item Name:	Screw-In Windshield, LH/RH	**Start Qty:** 12.00	**Required Qty:** 12.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: IPP REV:B 12.05.09 AS PER IIN
REV.C DD VERF:EC   IPP REV:C 12.06.12 ECN 12-602 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-817-011 Screw-In Windshield, LH/RH		Manufactured	No				Each	11.0000		12			

Location	Loc Qty	Loc Code
FG119	11	
92340	8	9HH02
94365	3	

D4543-1   B 9/471   to kit   ~~to stock~~ Qty 1   ठरारल/॥ष

D4543-2   B 91469   Qty x3 to shut ठराटद्धि/ष

Quarantined item list

NCR# 12-427

91402

P/N: D206-817-011   B 91407 (91402)   Quantity: x15   Location: ____

P/N: D4543-18   B B91465   Quantity: x9   Location: relabel -2

P/N: D4543-8   B 91474   Quantity: x7   Location: relabels. -1

P/N: D4545-014   B 90460   Quantity: x1   Location: w25.012   relabel -044

P/N: ____   B 90155 (042)   Quantity: ____   Location: ____

P/N: ____   B ____   Quantity: ____   Location: ____

P/N: ____   B ____   Quantity: ____   Location: ____

P/N: ____   B ____   Quantity: ____   Location: ____

P/N: ____   B ____   Quantity: ____   Location: ____

P/N: ____   B ____   Quantity: ____   Location: ____

P/N: ____   B ____   Quantity: ____   Location: ____

P/N: ____   NCR 12427   Quantity: ____   Location: ____

Comments:

_____
_____
_____
_____
_____

By:_____   Date:___/___/___